## WHAT IS CLAIMED IS: 1

- 1. A method of processing feathers comprising the step of 2
- reducing said feathers in a reducing apparatus selected from the 3
- group consisting of at least one refiner, at least one pulper, and 4
- 5 combinations thereof.

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- The method of claim 1 wherein said reducing apparatus 7 2.
- 8 comprises a disc mill.

- The method of claim 1 wherein said reducing apparatus 3.
- 11 comprises a high shear pulper.

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- 13 美 The method of claim 1 further comprising the step of adding a 4.
- cleaning agent to said feathers. 1410

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- The method of claim 4 wherein said cleaning agent is added to 16 5.
- said feathers such that said cleaning agent is present with said 17
- feathers in said reducing apparatus. 18

- 1 6. The method of claim 4 wherein at least a portion of said
- 2 cleaning agent is added to said feathers after said step of
- 3 reducing.

- 5 The method of claim 4 wherein said cleaning agent is selected 7.
- from the group consisting of hydrogen peroxide, detergent, surface 6
- 7 acting surfactants, bleach and combinations thereof.

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8. The method of claim 4 wherein said cleaning agent comprises hydrogen peroxide.

111 The method of claim 4 wherein said cleaning agent comprises a 9. 13 detergent.

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- 15 i= The method of claim 1 wherein a reduced feather material is
- 16 produced in said step of reducing and said method further
- 17 comprising the step of separating said reduced feather material
- 18 into a fiber material and a quill material.

- 1 11. The method of claim 10 wherein said fiber material and said
- 2 quill material are separated in said step of separating using at
- 3 least one hydraulic screen.

- 5 12. The method of claim 10 wherein said fiber material and said
- 6 quill material are separated in said step of separating using at
- 7 least one centrifugal cleaner.

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 $9\frac{1}{10}$  13. The method of claim 10 further comprising the step of drying said quill material in a high agitation dryer.

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12 14. The method of claim 1 wherein a reduced feather material is produced in said step of reducing and wherein said method further comprises the step of adding a bonding agent to at least a portion of said reduced feather material.

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- 17 15. The method of claim 14 further comprising the step of forming
- 18 a product from said reduced feather material having said bonding
- 19 agent added thereto.

- 1 16. The method of claim 1 wherein a reduced feather material is
- 2 produced in said step of reducing and wherein said method further
- 3 comprises the step of forming a sheet product from said reduced
- 4 feather material.

- 6 17. The method of claim 1 wherein a reduced feather material is
- 7 produced in said step of reducing and wherein said method further
- 8 comprises the step of forming a molded product from said reduced
- 9 feather material.

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- 11 18. The method of claim 1 wherein a reduced feather material is
- $12_{\sharp}$  produced in said step of reducing and wherein said method further
- $13^{\frac{1}{12}}$  comprises the step of adding a reduced paper material to at least
- $14^{44}_{19}$  a portion of said reduced feather material to form a combined
- 15 reduced material

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- 17 19. The method of claim 18 further comprising the step of forming
- 18 a product from said combined reduced material.

- 20. The method of claim 19 wherein said product is formed in said
- 21 step of forming using a sheeting process.

- 1 21. The method of claim 19 wherein said product is formed in said
- 2 step of forming using a molding process.

- 4 22. The method of claim 21 wherein said molding process uses a
- 5 vacuum mold.

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- 7 23. The method of claim 18 further comprising the step of adding
- 8 a bonding agent to at least one of said reduced feather material,
  - said reduced paper material, and said combined reduced material.

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11 = 24. A reduced feather product produced by the method of claim 2.

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 $13^{-}$  25. A reduced feather product produced by the method of claim 3.

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15 26. A reduced feather product produced by the method of claim 8.

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17 27. A reduced feather product produced by the method of claim 9.

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19 28. A sheet product produced by the method of claim 16.

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21 29. A molded product produced by the method of claim 17.

A sheet product produced by the method of claim 20. 1 30.

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3 A molded product produced by the method of claim 21.

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5 A molded product produced by the method of claim 22.

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- 7 33. /A method of processing feathers comprising the step of
- 8 reducing said feathers in the presence of a cleaning agent selected
- from the group consisting of hydrogen peroxide, detergent, surface
- acting surfactants, bleach, and combinations thereof.

11 12 12 The method of claim 33 wherein said cleaning agent comprises 34. 13 said hydrogen peroxide.

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15 The method of claim 33 wherein said cleaning agent comprises 16 said detergent.

- 18 A method comprising the steps of:
- 19 adding a reduced paper material to a reduced feather (a) 20 material to form a combined reduced material and
- 21 (b) forming a product from said combined reduced material.

- The method of claim 36 wherein said product is formed in said 1 37.
- 2 step of forming using a sheeting process.

- The method of claim 36 wherein said product is formed in said 4 38.
- 5 step of forming using a molding process.

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- 7 The method of claim 38 wherein said molding process uses a
- 8 vacuum mold.

- The method of claim 36 further comprising the step of adding 40.
- 1115 a bonding agent to at least one of said reduced feather material,
- 12<sup>1</sup> said reduced paper material, and said combined reduced material.

- 15 41. A product formed by the method of claim 36.

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17 A sheet product formed by the method of claim 37.

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19 A molded product formed by the method of claim 38. 43.

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21 A molded product formed by the method of claim 39. 1 45. A product formed by the method of claim 40.